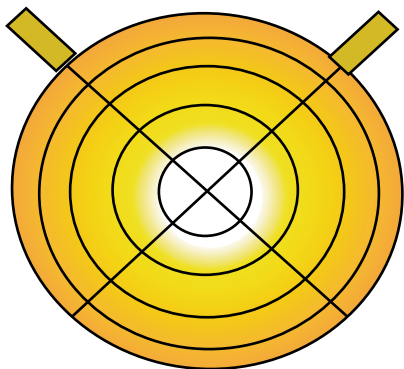


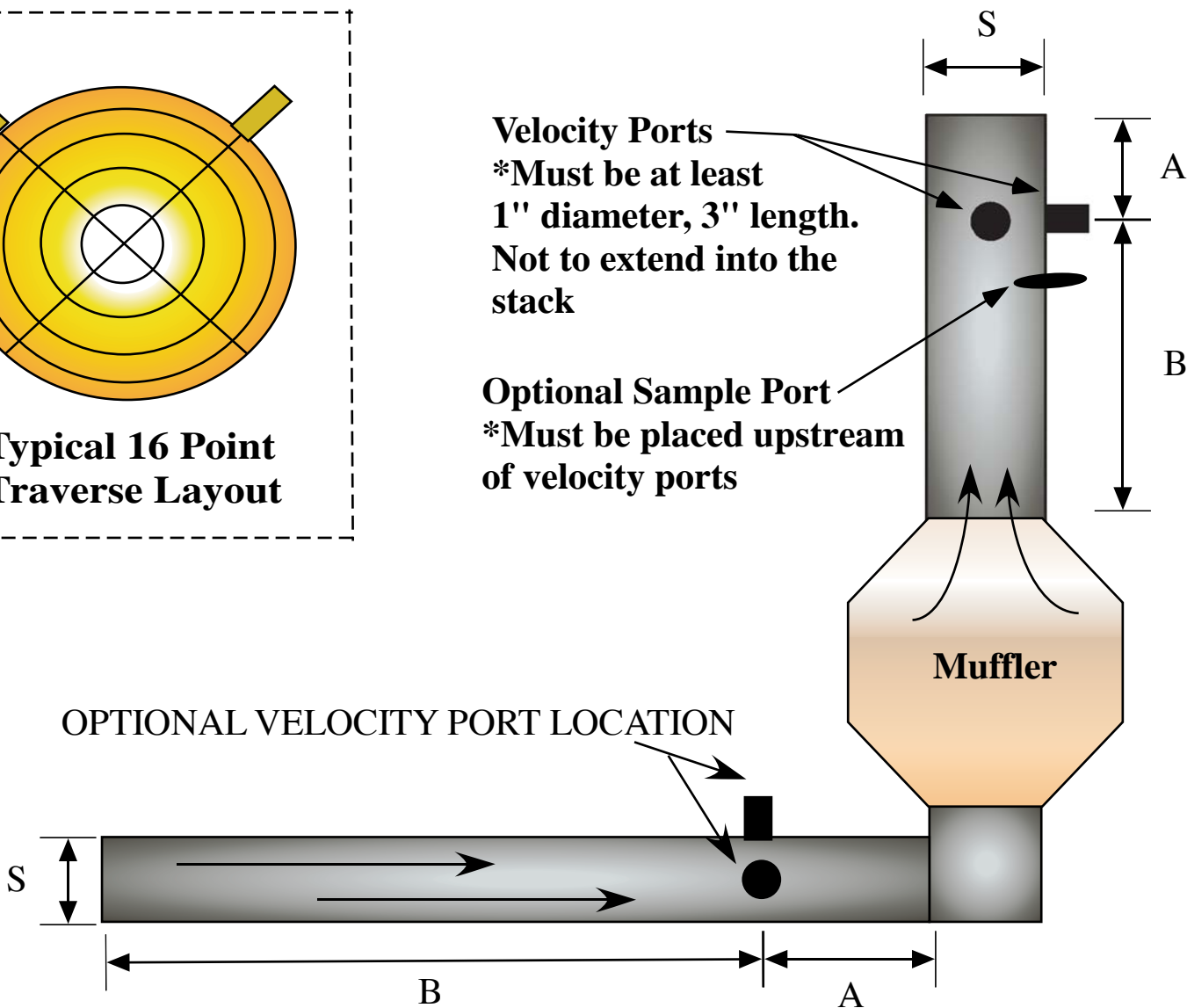
Method 1 Velocity and Sample Port Placement Guideline



Typical 16 Point Traverse Layout

Velocity Ports
*Must be at least 1" diameter, 3" length.
Not to extend into the stack

Optional Sample Port
*Must be placed upstream of velocity ports



MINIMUM DISTANCE PORT LOCATION FORMULAS FROM NEAREST FLOW DISTURBANCE

$$B = S \times 2$$

$$A = S \div 2$$

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